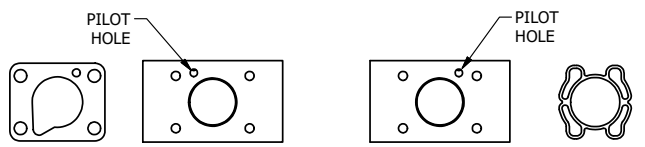


SECTION A-A
SCALE 1 : 1

ALIGN PILOTS IN BODY, END CAP AND SOLENOID



POSITION GASKET ON END OF VALVE TO SEAL PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

15	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
12	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP WITH MICROSPHERE ADHESIVE
10	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
9	1	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
8	1	AY-ESAH3	ASSY - NO DETENT, RTRN TO POS C, END MNT SOL W/HANDLE OVRD, 1/4" & 3/8" VALVES
7	1	HE3-4	ENDCAP - HAND OPERATOR, 303 STAINLESS, 1/4" & 3/8" STACK VALVE
6	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
5	1	V-542	PIN, ROLL 3/16 X 1/2 ZINC PLATED STEEL FOR HE3-4 END CAP
4	4	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna	DATE: 4/5/2021	CHECKED: KWaite	DATE: 4/5/2021
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 4/5/2021
TITLE: 1/4" STACK, SNGL SOL, 2 POS, SPR RTRN, INTR SAFE, 24VDC, LEVER ASSIST		PART NO.:	REV.:
		EBSAH2A 24VDC	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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